

PRODUCT DATA

PRIMER 44 HS

DESCRIPTION

Ready to use solvent based impregnation primer based on chlorinated rubber.

MAIN PROPERTIES

Large fixing capacity - unsaponifiable - good UV-resistance - flexible.

RECOMMENDED USES

Fixing and adhesion layer for porous and unpainted mineral substrates.

TECHNICAL DATA

Appearance:	Glossy (gloss 60°: ± 90%)
Colour:	Grey
Density:	1,07 - 1,11 g/cm ³
Solids Content:	In volume: 30 - 34% In weight: 43 - 47%
Recommended film thickness:	Wet film: 100 micron (consumption: 10 m ² /l) Dry film: 32 micron (consumption: 10 m ² /l)
Flashpoint:	41°C
VOC-content:	599 g/l max.
Ready-for-use mixture:	599 g/l max.
Category:	A/i
EU Limit values:	600 g/l (2007) / 500 g/l (2010)

Drying times 20°C/50% r.h.

To touch:	1 hour
To handle:	1 hour
To recoat:	12 hours
Full hardness:	24 hours

Coverage

Theoretical:	5 - 10 m ² /l
Practical:	Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

Clean and degrease the substrate. If the substrate is an acrylic paint, this must NOT be recoated with Primer 44HS (the acrylic paint is affected by the solvents of Primer 44HS). In such a case, replace Primer 44HS with Pegafix.

DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

APPLICATION & THINNING

Brush:	All types. Do not dilute.
Roller:	All types. Do not dilute
Air-atomised spray:	Do not dilute.
Airless spray:	Nozzle: 018 / Pressure: 200 bars.
Cleanup:	Thinner 22.

Rust-Oleum Netherlands B.V.

Braak 1, 4704 RJ
P.O. Box 138, 4700 AC
Roosendaal, The Netherlands
T +31 (0)165 593 636
F +31 (0)165 593 600
info.nl@ro-m.com
www.ro-m.com

N.V. Martin Mathys S.A.

Kolenbergstraat 23
B - 3545 Zelem
Halen, Belgium
T +32 (0)13 460 200
F +32 (0)13 460 201
info.be@ro-m.com
www.ro-m.com

Rust-Oleum France S.A.S

11, Rue Jules Verne, B.P. 60039
95322 St-Leu-la-Forêt Cedex
France
T +33 (0)130 400 044
F +33 (0)130 409 980
info.fr@ro-m.com
www.ro-m.com

Rust-Oleum UK Ltd.

Unit 6, Spitfire Close
Coventry Business Park
Coventry, CV5 6UR
United Kingdom
T +44 (0)2476 717 329
F +44 (0)2476 718 930
info.uk@ro-m.com
www.ro-m.com

Rust-Oleum Mathys Italia s.r.l.

Largo Donegani 2
20121 Milano, Italia
T +39 335 10 93 482
info.it@ro-m.com
www.ro-m.com

PRODUCT DATA

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APPLICATION CONDITIONS

Apply in a dry and well-ventilated area.

REMARKS

- Ready for use. Do not dilute.
- Reversible paint system, this means that the product dissolves in its own solvent.

SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

SHELLIFE / STORAGE CONDITIONS

2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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