

## PRODUCT DATA

## GALVAPRIM

### DESCRIPTION

Solvent-based adhesion primer based on modified vinyl resins.

### MAIN PROPERTIES

Excellent adhesion.

### RECOMMENDED USES

On galvanised steel, zinc and aluminium. As adhesion primer under Noxyde on new galvanised steel.

### TECHNICAL DATA

|                             |   |
|-----------------------------|---|
| Appearance:                 | Matt (gloss 60°: ± 10%)   |
| Colour:                     | Grey  |
| Density:                    | 1,13 - 1,16 g/cm <sup>3</sup>   |
| Solids Content:             | In volume: 27 - 30%<br>In weight: 44 - 47%  |
| Recommended film thickness: | Wet film: 100 micron (cons.: 10 m <sup>2</sup> /l)<br>Dry film: 30 micron (cons.: 10 m <sup>2</sup> /l) |
| Flashpoint:                 | > 26°C  |
| VOC-gehalte:                | 586 g/l max.  |
| Gebruiksklaar mengsel:      | 600 g/l max.  |
| Categorie:                  | A/i   |
| EU grenswaarde:             | 600 g/l (2007) / 500 g/l (2010)   |

|                     |               |
|---------------------|---------------|
| <b>Drying times</b> | 20°C/50% r.h. |
| To touch:           | 30 minutes    |
| To handle:          | 1,5 hours     |
| To recoat:          | 24 hours      |
| Full hardness       | 1 week        |

### Coverage

|              |  |
|--------------|--|
| Theoretical: | ± 10 m <sup>2</sup> /l   |
| Practical:   | Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application. |

### SURFACE PREPARATION

Degrease, sand if necessary and dust off the substrate carefully.

### DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

### APPLICATION & THINNING

|                     |   |
|---------------------|---|
| Brush:              | Do not dilute.  |
| Roller:             | Do not dilute.  |
| Air-atomised spray: | Dilute with 5% Thinner 22.  |
| Airless spray:      | If necessary, dilute slightly with max. 5% Thinner 22.<br>Nozzle: 012 - 015 / Pressure: 180 - 200 bars. |
| Cleanup:            | Thinner 22.   |

**Rust-Oleum Netherlands B.V.**  
Braak 1, 4704 RJ  
P.O. Box 138, 4700 AC  
Roosendaal, The Netherlands  
T +31 (0)165 593 636  
F +31 (0)165 593 600  
[info.nl@ro-m.com](mailto:info.nl@ro-m.com)  
[www.ro-m.com](http://www.ro-m.com)

**N.V. Martin Mathys S.A.**  
Kolenbergstraat 23  
B - 3545 Zelem  
Halen, Belgium  
T +32 (0)13 460 200  
F +32 (0)13 460 201  
[info.be@ro-m.com](mailto:info.be@ro-m.com)  
[www.ro-m.com](http://www.ro-m.com)

**Rust-Oleum France S.A.S**  
11, Rue Jules Verne, B.P. 60039  
95322 St-Leu-la-Forêt Cedex  
France  
T +33 (0)130 400 044  
F +33 (0)130 409 980  
[info.fr@ro-m.com](mailto:info.fr@ro-m.com)  
[www.ro-m.com](http://www.ro-m.com)

**Rust-Oleum UK Ltd.**  
Unit 6, Spitfire Close  
Coventry Business Park  
Coventry, CV5 6UR  
United Kingdom  
T +44 (0)2476 717 329  
F +44 (0)2476 718 930  
[info.uk@ro-m.com](mailto:info.uk@ro-m.com)  
[www.ro-m.com](http://www.ro-m.com)

**Rust-Oleum Mathys Italia s.r.l.**  
Largo Donegani 2  
20121 Milano, Italia  
T +39 335 10 93 482  
[info.it@ro-m.com](mailto:info.it@ro-m.com)  
[www.ro-m.com](http://www.ro-m.com)

## PRODUCT DATA

## GALVAPRIM

### APPLICATION CONDITIONS

Apply in a dry and well-ventilated area.

### REMARKS

Can be recoated with Fassilux, Fassilux Satin and Noxyde.

Galvaprim is a reversible paint that dissolves in its own solvent (= Thinner 22). Therefore, Galvaprim cannot be recoated with paints containing solvents with a stronger dissolving character than Thinner 22, f.i. xylene, toluene, etc. In case of doubt, a test should be done first.

### SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

### SHELLIFE / STORAGE CONDITIONS

5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

#### **Rust-Oleum Netherlands B.V.**

Braak 1, 4704 RJ  
P.O. Box 138, 4700 AC  
Roosendaal, The Netherlands  
T +31 (0)165 593 636  
F +31 (0)165 593 600  
*info.nl@ro-m.com*  
*www.ro-m.com*

#### **N.V. Martin Mathys S.A.**

Kolenbergstraat 23  
B - 3545 Zelem  
Halen, Belgium  
T +32 (0)13 460 200  
F +32 (0)13 460 201  
*info.be@ro-m.com*  
*www.ro-m.com*

#### **Rust-Oleum France S.A.S**

11, Rue Jules Verne, B.P. 60039  
95322 St-Leu-la-Forêt Cedex  
France  
T +33 (0)130 400 044  
F +33 (0)130 409 980  
*info.fr@ro-m.com*  
*www.ro-m.com*

#### **Rust-Oleum UK Ltd.**

Unit 6, Spitfire Close  
Coventry Business Park  
Coventry, CV5 6UR  
United Kingdom  
T +44 (0)2476 717 329  
F +44 (0)2476 718 930  
*info.uk@ro-m.com*  
*www.ro-m.com*

#### **Rust-Oleum Mathys Italia s.r.l.**

Largo Donegani 2  
20121 Milano, Italia  
T +39 335 10 93 482  
*info.it@ro-m.com*  
*www.ro-m.com*