

PRODUCT DATA

COMBIPRIMER ANTI-CORROSION 3369 Red/3380 Grey

DESCRIPTION

RUST-OLEUM® CombiPrimer Anti-Corrosion 3369 Red / 3380 Grey are fast drying primers based on an aromatic free short oil alkyd resin. The products contain rust-inhibitive pigments and are lead- and chromate free.

RECOMMENDED USES

RUST-OLEUM CombiPrimer should be used on new or rusted steel surfaces to provide and enhance protection against corrosion.

CombiPrimer Anti-Corrosion is primarily intended for brush application and can also be applied by roller and air spray.

CombiPrimer Anti-Corrosion should be used in general industrial exposures, normal humidity and interior applications and should be recoated with CombiColor Metal 7300.

TECHNICAL DATA

| | |
|-----------------------------|---|
| Appearance: | Flat |
| Colour: | 3369 Red and 3380 Grey |
| Density: | 1.20 kg/ltr. |
| Solids Content: | 42.1% by volume |
| Viscosity: | 80 - 85 KU /Krebs Stormer Units at 20°C |
| Recommended film thickness: | 35 µm dry, equals 85 µm wet |
| VOC-content: | 470 g/l |

| Drying times | 20°C/50% r.h. | 10°C/60% r.h. | 30°C/50% r.h. |
|---------------|---------------|---------------|---------------|
| To touch: | 1 hour | 2 hours | ½ hours |
| To handle: | 2 hour | 4 hours | 1 hours |
| To recoat: | After 2 hours | After 4 hours | After 1 hour |
| Full hardness | 7 days | 14 days | 5 days |

Heat resistance: 120°C (dry heat)

Coverage

Theoretical: 12.0 m²/l at 35 µm dry

Practical: Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

Remove grease, oil and all other surface contaminations by alkaline or high pressure (steam) cleaning in combination with appropriate detergents. Remove rust scale, loose mill scale, loose rust and loose coatings by scraping and wire brushing to St 2/3 (ISO 8501-1 : 1988). Sand intact coatings to roughen the surface slightly. The surface must be clean and dry during application.

DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

APPLICATION & THINNING

Brush: Up to 10 vol. %; RUST-OLEUM Thinner 7301.
Use natural bristles, long hair brushes.

Roller: Up to 10 vol. %; RUST-OLEUM Thinner 7301.
Use medium nap, perlon 8-12 mm. rollers.
Roller application may require 2 coats to achieve recommended dry film thickness.

Rust-Oleum Netherlands B.V.
Braak 1, 4704 RJ
P.O. Box 138, 4700 AC
Roosendaal, The Netherlands
T +31 (0)165 593 636
F +31 (0)165 593 600
info.nl@ro-m.com
www.ro-m.com

N.V. Martin Mathys S.A
Kolenbergstraat 23
B - 3545 Zelem
Halen, Belgium
T +32 (0)13 460 200
F +32 (0)13 460 201
info.be@ro-m.com
www.ro-m.com

Rust-Oleum France S.A
11, Rue Jules Verne, B.P. 39
95322 St-Leu-la-Forêt Cedex
France
T +33 (0)130 400 044
F +33 (0)130 409 980
info.fr@ro-m.com
www.ro-m.com

Rust-Oleum UK Ltd.
Unit 5D, Alexandra Way
Ashchurch B. Centre,
Tewkesbury, Gloucestershire
GL20 8NB, United Kingdom
T +44 (0)1684 273 333
F +44 (0)1684 273 331
info.uk@ro-m.com
www.ro-m.com

Rust-Oleum Mathys Italia s.r.l.
Via Mazzetta 36, 13856
Vigliano Biellese BI, Italia
T +39 015 8122 160
F +39 015 8122 161
info.it@ro-m.com
www.ro-m.com

PRODUCT DATA

COMBIPRIMER ANTI-CORROSION 3369 Red/3380 Grey

Air-atomised spray: 10-20 vol.%; RUST-OLEUM Thinner 7301.
Gravity cup and pressure cup.
Tip size: 1.2 -1.8 mm.
Atomizing pressure: 2 - 4 bar.

Cleanup: Use RUST-OLEUM Thinner 7301 or white spirit.

APPLICATION CONDITIONS

Temperature of air, substrate and coating material between 5 and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

REMARKS

Maximum dry film thickness per coat: 60 µm dry, equals 140 µm wet.

SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

SHELLIFE / STORAGE CONDITIONS

5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

Rust-Oleum Netherlands B.V.

Braak 1, 4704 RJ
P.O. Box 138, 4700 AC
Roosendaal, The Netherlands
T +31 (0)165 593 636
F +31 (0)165 593 600
info.nl@ro-m.com
www.ro-m.com

N.V. Martin Mathys S.A

Kolenbergstraat 23
B - 3545 Zelem
Halen, Belgium
T +32 (0)13 460 200
F +32 (0)13 460 201
info.be@ro-m.com
www.ro-m.com

Rust-Oleum France S.A

11, Rue Jules Verne, B.P. 39
95322 St-Leu-la-Forêt Cedex
France
T +33 (0)130 400 044
F +33 (0)130 409 980
info.fr@ro-m.com
www.ro-m.com

Rust-Oleum UK Ltd.

Unit 5D, Alexandra Way
Ashchurch B. Centre,
Tewkesbury, Gloucestershire
GL20 8NB, United Kingdom
T +44 (0)1684 273 333
F +44 (0)1684 273 331
info.uk@ro-m.com
www.ro-m.com

Rust-Oleum Mathys Italia s.r.l.

Via Mazzetta 36, 13856
Vigliano Biellese BI, Italia
T +39 015 8122 160
F +39 015 8122 161
info.it@ro-m.com
www.ro-m.com